



SAFETY FOOTWEAR 2021



WIRED FOR PROGRESS

Work is rewarding, work is hard. It brings challenges, just like life do too. Quitting though, is never an option, not when you know there is a better way. When you are **Wired for Progress** – looking to enhance, refine, improve. All the time. Our users are like that, and we are too. Pushing limits and experimenting with ideas and innovations. Safety footwear doesn't have to be bricks with laces. We always look ahead. Convinced improvement is always possible.

This season, we're introducing shoes that go outside the lines of what safety footwear used to be. The Revolution 2 pair the formerly contradictory benefits of soft cushioning and safe footwear and it's our most athletic safety shoe yet to date. Haze Tellus and Saturn move the needle of how safety shoes are made more sustainable: with a midsole made out of algae's and an upper constructed with reprocessed plastics and old fishnets.

We're proud to say this season is our best one. Yet.

ATHLETIC

The Athletic line is modern, lightweight safety footwear with a sporty design. These shoes are made of state-of-the-art footbed materials, complemented by modern technical fibers and quality materials in the uppers. Solid Gear Athletic safety shoes offer you a sporty look and feel with optimal comfort for lighter work.





SOLID GEAR CLOUD 2.0

ART. SG80122

One of the lightest safety shoes on the market. When you need high breathability, extreme lightness and maximum comfort, there can be only one. Solid Gear Cloud 2.0 follows up on the huge success with the Cloud 1.0, a shoe that has been on the market for more than seven years, showing that users all over the world trust Solid Gear as the number one producer of light and breathable safety shoes. Strong net mesh upper together with a dual density EVA midsole and rubber outsole. Newly developed lacing solution exclusively for Cloud 2.0 that wraps the complete upper and the result is a glove-like fit.



Upper:Highly breathable net meshOutsole:Anti-slip and oil resistant rubberMidsole:Lightweight double density EVAFootbed:Highly breathable, moisture wicking and PU foamFit:NormalSizes:36–48Safety standard:EN ISO 20345:2011 S1, SRCProtection:NANO toe cap

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SOLID GEAR HAZE MARS

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Haze is the next generation of athletic safety footwear from Solid Gear. A unique dual density EVA midsole takes comfort to the next level. Never before has a safety shoe been this close to an athletic shoe. The StarKnit upper without seams gives the Haze fantastic breathability, fit and flexibility.



Upper: Lightweight seamless StarKnit with maximum breathability Outsole: Anti-slip and oil resistant rubber Midsole: Dual density EVA Highly breathable, moisture wicking and PU foam Footbed: Function: BOA® Fit System Fit: Wide Sizes: 36-48 EN ISO 20345:2011 S1P. SRC Safety standard: Protection: NANO toe cap and soft nail protection





SOLID GEAR HAZE MOON Art. Sg80119

Haze is the next generation of athletic safety footwear from Solid Gear. A unique dual density EVA midsole takes comfort to the next level. Never before has a safety shoe been this close to an athletic shoe. The StarKnit upper without seams gives the Haze fantastic breathability, fit and flexibility. ESD function according to BS EN 61340-4-3:2018.





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Upper:	Lightweight seamless StarKnit with maximum breathability
Outsole:	Anti-slip and oil resistant rubber
Midsole:	Dual density EVA
Footbed:	Highly breathable, moisture wicking and PU foam
Function:	BOA® Fit System
Fit:	Wide
Sizes:	36–48
standard:	EN ISO 20345:2011 S1P, SRC
Protection:	NANO toe cap and soft nail protection

Safety





SOLID GEAR HAZE TELLUS ART. SG80123

The immensely popular Solid Gear Haze has now been developed to fit a woman foot in a new way.

Solid Gear has designed a new last for this purpose solely, and sizes now starts in 35. Furthermore, a unique sustainable Bloom EVA midsole takes comfort to the next level for an athletic safety shoe. The StarKnit upper without seams gives the Haze Tellus fantastic breathability, also an excellent combination with the BOA® Fit System for fit and flexibility. Haze Tellus uses the specially developed high rebound OrthoLite® insole mainly made of recycled materials.





Upper: Lightweight seamless StarKnit with maximum breathability Lining: Mesh Outsole: Oil and slip resistant rubber Midsole: Bloom EVA Footbed: PU foam with highly breathable recycled materials Function: BOA® Fit System Fit: Women last Sizes: 35-42 Safety standard: EN ISO 20345:2011 S1P. SRC Protection: NANO toe cap and soft nail protection





SOLID GEAR HAZE SATURN

ART. SG80124

The immensely popular Solid Gear Haze has now been developed with classic laces. Solid Gear has designed new details and reinforced the upper, and the style now starts in size 35. Furthermore, a unique sustainable Bloom EVA midsole takes comfort to the next level for an athletic safety shoe. The StarKnit upper without seams gives the Haze Saturn fantastic breathability and minimize all stitching defect. Haze Saturn uses the specially developed high rebound OrthoLite[®] insole mainly made of recycled materials.



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Upper:	Lightweight seamless StarKnit with maximum breathability
Lining:	Mesh
Outsole:	Oil and slip resistant rubber
Midsole:	Bloom EVA
Footbed:	PU foam with highly breathable
	recycled materials
Fit:	Wide
Sizes:	35-48
ety standard:	EN ISO 20345:2011 S1P, SRC

Protection: NANO toe cap and soft nail protection

Safe







SOLID GEAR TEMPEST

ART. SG77003

Solid Gear Tempest with the unique Hive Technology creates 360° breathability, which is a new technology with airflow through the sole. Moisture is transported away from the foot through the air channels in the midsole and fresh air passes through the channels back to the foot for maximum breathability. Tempest also has a state-of-the-art BOA[®] Fit System with the dial placed on the side of the shoe, ensuring a precise fit even when working on your knees. Dual density layer of EVA in combination with a TPU heel shank for superb cushioning and stability when walking.





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Upper: Textile with TPU reinforcements Outsole: Rubber Midsole 1: EVA Midsole 2: EVA Footbed: Moisture wicking PU foam Heel shank: TPU Function: BOA® Fit System Fit: Wide Sizes: 36-48 Safety standard: EN ISO 20345:2011 S1P, SRC Protection: NANO toe cap and soft nail protection





SOLID GEAR ONE GTX ART. SG77001

One GTX from Solid Gear is something the safety shoe market has never seen before. 360° breathability and waterproofness with GORE-TEX® SURROUND® technology together with safety classification S3. Solid Gear has together with GORE® created a unique product, leaving all other waterproof safety shoes on the market far behind. Experience One GTX from Solid Gear and step into the future of safety shoes.



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SOLID GEAR CYCLONE GTX

ART. SG77002

Cyclone GTX from Solid Gear continues to set the bar for safety shoes, utilizing innovative never beforeseen technologies, providing 360° breathability and waterproofness by applying GORE-TEX® SURROUND® technology together with safety classification S3. A unique wrap tongue solution is taking the fit to anotherlevel and ensures that you will experience a glove like fit never experienced before. Solid Gear togetherwith GORE® has created a unique product, leaving all other waterproof safety shoes on the market far behind. Experience Cyclone GTX from Solid Gear and step in to the future of safety shoes.



Upper:	Lightweight upper with TPU reinforcements
Membrane:	GORE-TEX [®] SURROUND [®]
Outsole:	Anti-slip and oil resistant rubber
Midsole 1:	EVA
Midsole 2:	EVA
Footbed:	Highly breathable, moisture wicking and PU foam
Features:	TPU heel shank
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2011 S3, SRC, HRO, WR
Protection:	NANO toe cap and soft nail protection









SOLID GEAR VENT PLASMA

Vent Plasma from Solid Gear is a highly breathable and lightweight safety shoe. By using the revolutionary technology ETPU, the midsole gives you endless cushioning and comfort. The more energy you give, the more you get back. TPU reinforcement covering the highly breathable net mesh for a supreme fit and great protection. Solid Gear continues to provide users with the NANO Toe cap, which is 40 % stronger than fiberglass as well as lighter and thinner than other non-metallic Toe caps. With PU foam sock technology the comfort in this shoe is best in class. Slip resistance class SRC ensures great friction on several surfaces.





Upper:	Lightweight net mesh and CORDURA® with TPU reinforcements
Outsole:	Anti-slip and oil resistant rubber
Midsole 1:	ETPU
Midsole 2:	EVA
Footbed:	Highly breathable, moisture wicking and PU foam
Function:	BOA® Fit System
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2011 S1P, SRC
Protection:	NANO toe cap and soft nail protection





SOLID GEAR REVOLUTION

Revolution from Solid Gear is exactly what we write – a revolution for safety shoes. Endless cushioning and comfort has until now been impossible in safety shoes, but with ETPU we make it possible. The more energy you give, the more you get back. Upper with stretch and CORDURA® gives Revolution amazing properties when it comes to breathability, fit and flexibility. Solid Gear also introduces the users to the new developed NANO Toe cap. 40 % stronger than fiberglass, lighter than other materials used and also thinner than other non-metallic Toe caps. Using PU foam Sock Technology the comfort in this shoe is best in class, slip resistance class SRC ensures the highest level anti-slip.



Upper: Outsole:	Lightweight CORDURA® with TPU reinforcements Anti-slip and oil resistant rubber
Midsole 1:	ETPU
Midsole 2:	EVA
Footbed:	Highly breathable, moisture wicking and PU foam
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2011 S3, SRC
Protection:	NANO toe cap and soft nail protection

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SOLID GEAR REVOLUTION 2

ART. SG76009

Revolution 2 is the newest addition from Solid Gear that integrates the complete ETPU technology. The more energy you give, the more you get back. The shoe provides cushioning and comfort for endless hours of walking while reducing pressure. The lightweight CORDURA® and the stretch material provides an amazing feeling in terms of fitting and cushioning. By the end of the day you will have a completely different feeling in your feet and body, compared to using traditional safety shoes. To provide optimal protection without sacrificing comfort and sustainability, Revolution 2 uses the specially developed high rebound OrthoLite® insole mainly made of recycled materials. Revolution 2 will be the gamechanger in terms of cushioning and lightweight, while not only focus on safety when concentrating technologies in the product.



Upper:	Lightweight CORDURA® with TPU reinforcements
Lining:	Stretch and mesh
Outsole:	Oil and slip resistant dual rubber
Midsole:	ETPU
Footbed:	PU foam with highly breathable recycled materials
Function:	BOA® Fit System
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2011 S3, SRC, HRO
Protection:	NANO toe cap and soft nail protection





SOLID GEAR VENTURE

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Venture from Solid Gear is a durable and athletic lightweight safety shoe. By using the revolutionary technology ETPU, the midsole gives you endless cushioning and comfort. The more energy you give, the more you get back. Now we're also introducing this technology in a black version. TPU reinforcement covering the full grain leather upper together with BOA® Fit System for a supreme fit and great protection. Solid Gear continues to provide users with the NANO toe cap, which is 40 % stronger than fiberglass as well as lighter and thinner than other non-metallic toe caps. With PU foam Sock Technology the comfort in this shoe is best in class. Slip resistance class SRC ensures great friction on several surfaces.



Upper:	Full leather with TPU reinforcements
Outsole:	Anti-slip and oil resistant rubber
Midsole 1:	ETPU
Midsole 2:	EVA
Footbed:	Highly breathable, moisture wicking and PU foam
Function:	BOA® Fit System
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2011 S3, SRC
Protection:	NANO toe cap and soft nail protection



SOLID GEAR REVOLUTION DAWN

Revolution Dawn is the latest addition from Solid Gear to utilize the revolutionary ETPU-technology. The more energy you give, the more you get back. The shoe provides endless cushioning and comfort. Upper with stretch and CORDURA[®] gives the Revolution Dawn amazing properties in terms of breathability, fit and flexibility. To provide optimal protection without sacrificing comfort, Revolution Dawn uses the specially developed NANO toe cap. The NANO toe cap is 40 % stronger than fiberglass, lighter than other materials used in safety shoes and thinner than other non-metallic toe caps. Using PU foam Sock Technology the comfort in this shoe is best in class and slip resistance class SRC ensures the highest level anti-slip.





Upper: Lightweight CORDURA® with TPU reinforcements Anti-slip and oil resistant rubber Outsole: Midsole 1: ETPU Midsole 2: FVA Footbed: Highly breathable PU foam Fit: Wide Sizes: 36-48 EN ISO 20345:2011 S3, SRC Safety standard: NANO toe cap and soft nail protection Protection:

CORDURA NanaTae











SOLID GEAR ATLANTIC

Solid Gear Atlantic, where durability meets lightness, comfort and flexibility. Introducing the pouring polyurethane technology in midsoles coupled with a thin rubber outsole for an extremely lightweight and durable outcome. Durable upper and smooth design creates a product without unnecessary stitching. The BOA® Fit System provides a perfect fit and allows for a fast and effortless entry and exit. ESD function according to BS EN IEC 61340-4-3:2018.



Upper:	Leather with TPU reinforcements
Outsole:	Anti-slip and oil resistant rubber
Midsole:	Poured PU
Footbed:	Highly breathable, moisture wicking and PU foam
Function:	BOA® Fit System
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2011 S1P, SRC, HRO
Protection:	Fiberglass toe cap and soft nail protection





SOLID GEAR OCEAN Art. Sg61001

Solid Gear Ocean, where durability meets lightness, comfort and flexibility. Introducing the pouring polyurethane technology in midsoles, together with a thin rubber outsole, results in a very lightweight and durable safety shoe. Upper with shell functionality creates a durable and smooth product without unnecessary stitching. The BOA® Fit System provides a perfect fit and allows for a fast and effortless entry and exit. ESD function according to BS EN IEC 61340-4-3:2018.





Upper: Leather with TPU reinforcements Outsole: Anti-slip and oil resistant rubber Midsole: Poured PU Footbed: Highly breathable, moisture wicking and PU foam Function: BOA® Fit System Fit: Wide Sizes: 36-48 Safety standard: EN ISO 20345:2011 S1P, SRC, HRO Protection: Fiberglass toe cap and soft nail protection





SOLID GEAR SEA

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Solid Gear Sea creates a superior combination between stability and cushioning. This result is reached by a durable leather upper with a new insole board construcion and a high cushioning poured PU midsole. In addition, this comfortable shoe offers great grip thanks to the pattern and compound on the rubber outsole. Solid Gear Sea also provides great ergonomy and stability with the same rebound feeling as a sport shoe. Non-metallic toe cap and nail protection.

nd feeling as a Midsole: Poured Footbed: Highly I Fit: Wide Sizes: 35-48 Safety standard: EN ISO Protection: Fibergla

 Upper:
 Leather certified by LWG

 Lining:
 Mesh

 Outsole:
 Oil and slip resistant rubber

 Midsole:
 Poured PU

 Footbed:
 Highly breathable PU foam

 Fit:
 Wide

 Sizes:
 35-48

 standard:
 EN ISO 20345:2011 S3, SRC, HRO

 otection:
 Fiberglass toe cap and soft nail protection





SOLID GEAR NAUTILUS ART. SG61002

Solid Gear Nautilus creates a superior combination between stability and cushioning. This result is reached by a durable leather upper with a new insole board construction and a high cushioning poured PU midsole. In addition, this comfortable shoe offers great grip thanks to the pattern and compound on the rubber outsole. Solid Gear Nautilus also provides great ergonomy and stability with the same rebound feeling as a sport shoe. Non-metallic protection in toe cap and penetration board. BOA® Fit System with flap construction for easy closure and instep.



Upper: Leather certified by LWG Lining: Mesh Outsole: Oil and slip resistant rubber Poured PU Midsole: Footbed: Highly breathable PU foam BOA® Fit System Function: Fit: Wide Sizes: 35-48 EN ISO 20345:2011 S3, SRC, HRO Safety standard: Fiberglass toe cap and soft nail protection Protection:











SOLID GEAR DUNE

Solid Gear Dune, the perfect compromise between breathability and cushioning. This is the result from a microfiber upper with TPU reinforcement and high cushioning PU midsole. The pouring polyurethane technology in midsoles, together with a thin rubber outsole, gives a very lightweight and good cushion and increases the comfort in a safety shoe. Non-metallic Toe cap and penetration board. VELCRO® Strap System for an easy instep. ESD function according to BS EN 61340-4-3:2002.



Upper:	Microfiber with TPU reinforcements
Outsole:	Anti-slip and oil resistant rubber
Midsole:	Poured PU
Footbed:	Highly breathable PU foam with moisture
	wicking top cloth
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2011 S1P, SRC, HRO
Protection:	Fiberglass toe cap and soft nail protection





SOLID GEAR OASIS

Solid Gear Oasis creates a superior compromise between lightweight and cushioning. This result is reached by a microfiber upper with TPU reinforcement and a high cushioning poured PU midsole. In addition this comfortable shoe offers great grip thanks to the pattern and compound on the rubber outsole. Designed with BOA® Fit System for a fast and precise fit, Oasis provides you with a similar feeling as a sporty shoe. Non-metallic protection in toe cap and penetration board. ESD function according to BS EN 61340-4-3:2002.





Upper:	Microfiber with TPU reinforcements
Outsole:	Anti-slip and oil resistant rubber
Midsole:	Poured PU
Footbed:	Highly breathable PU foam with moisture
	wicking top cloth
Function:	BOA [®] Fit System
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2011 S3, SRC, HRO
Protection:	Fiberglass toe cap and soft nail protection



SOLID GEAR RECKON

ART. SG61005

Solid Gear Reckon creates a superior compromise between lightweight and cushioning. This result is reached by a microfiber upper with TPU reinforcement and a high cushioning PU midsole. In addition this comfortable mid high boot offers great grip thanks to the pattern and compound on the rubber outsole. We use BOA® Fit System for a fast, effortless precision fit. Reckon provides a similar fit and easy instep as a sporty boot. Non-metallic protection in toe cap and penetration board. ESD function according to BS EN 61340-4-3:2002.



Upper: Outsole:	Microfiber with TPU reinforcements Anti-slip and oil resistant rubber
Midsole:	Poured PU
Footbed:	Highly breathable PU foam with moisture
	wicking top cloth
Function:	BOA® Fit System
Fit:	Wide
Sizes:	36-48
y standard:	EN ISO 20345:2011 S3, SRC, HRO
Protection:	Fiberglass toe cap and soft nail protection





SOLID GEAR SHORE

ART. SG61004

Solid Gear Shore, the perfect combination between breathability and cushioning. This is the result from a microfiber upper with TPU reinforcement and high cushioning PU midsole. The pouring polyurethane technology in midsoles, together with a thin rubber outsole, gives a very lightweight and good cushion and increases the comfort. The boot is equipped with technical polyester fleece lining as well as BOA® Fit System for a fast, effortless precision fit. Non-metallic toe cap and penetration board. ESD function according to EN 61340-4-3:2002.



Upper:	Microfiber with TPU reinforcements
Lining:	Technical polyester fleece
Outsole:	Anti-slip and oil resistant rubber
Midsole:	Poured PU
Footbed:	Highly breathable PU foam with
	moisture wicking top cloth
Function:	BOA [®] Fit System
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2011 S3, SRC, HRO
Protection:	Fiberglass toe cap and soft nail protection





SOLID GEAR EVOLUTION BLACK ART. SG80116

Evolution Black is the next generation of atlethic safety footwear from Solid Gear. A unique dual density EVA midsole take comfort to the next level. Never before have a safety shoe been this close to a athletic shoe. Upper without seams give the Evolution Black fantastic value in breathability. Solid Gear also introduce the users to the new developed NANO Toe cap. 40 % stronger than fiberglass, lighter and also thinner than other non-metallic Toe caps. Using PU foam Sock Technology the comfort in this shoe is best in class, slip resistance class SRC ensures the highest level anti-slip.



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Upper:

Outsole: Midsole: Footbed: Fit: Sizes: Safety standard: Protection:

Lightweight seamless ripstop with maximum breathability and TPU reinforcement Anti-slip and oil resistant rubber Dual density EVA Highly breathable, moisture wicking and PU foam Wide 36-48 EN ISO 20345:2011 S1P. SRC NANO toe cap and soft nail protection



SOLID GEAR SENTRY MID

ART. SG80121

Sentry Mid is the next generation of athletic safety footwear from Solid Gear. A unique dual density EVA midsole takes comfort to the next level. Never before have a safety boot been this close to an athletic shoe. Premium Nubuck and CORDURA® upper gives the Sentry Mid fantastic performance in terms of durability, fit and flexibility. The Solid Gear Sentry Mid boot also utilizes the newly developed NANO toe cap, which is 40 % stronger than fiberglass, lighter than other materials used and also thinner than other non-metallic Toe caps. Using PU foam Sock Technology the comfort in this shoe is best in class. Slip resistance class SRC ensures the highest level anti-slip.



Outsole: Midsole: Footbed: Fit: Sizes: Safety standard: Protection:

Upper: Premium nubuck with canvas CORDURA® Anti-slip and oil resistant rubber Dual density EVA Highly breathable, moisture wicking and PU foam Normal 36-48 EN ISO 20345:2011 S2P, SRC NANO toe cap and soft nail protection

CORDURA Manufac

EVOLUTION BLACK

TREKKING

Solid Gear Trekking line is designed to offer the right protection, comfort and stability for work in tough environments. The Solid Gear Trekking shoes are strong and robust safety shoes for heavy duty work. These safety shoes are suitable for workers who are constantly on the move and looking for stylish and comfortable footwear. Trekking safety shoes have a lightweight athletic look and feel, with fully compliant safety features.

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SOLID GEAR BUSHIDO GLOVE 2.0 ART, SG80001

Solid Gear Bushido Glove 2.0 is our most versatile and unique product, performing both as a shoe, sandal and slip-in. A high tech Vibram® outsole combines with a lightweight and breathable upper to ensure great ergonomics and optimal comfort. Adding the BOA® Fit System, which distributes the pressure evenly across your feet for a glove-like fit, makes this hybrid one of a kind. ESD function according to BS EN 61340-4-3:2002.



Upper:	Breathable textile and leather
Outsole:	Oil and heat resistant anti slip Vibram® rubber
Midsole:	High performance EVA with TPU shank
Footbed:	Breathable EVA insole with poron pads
Function:	BOA® Fit System
Fit:	Wide
Sizes:	36-48
ty standard:	EN ISO 20345:2011 S1P, SRC, HRO
Protection:	Aluminum toe cap and soft nail protection

Safety s





SOLID GEAR VAPOR 2.0 ART. SG80003

Solid Gear Vapor 2.0 is a technical safety shoe that integrates modern design with best-in-class materials for durability and a sporty look. Vibram® outsole and CORDURA® ripstop fabric combine with the unique BOA® Fit System to offer excellent protection and fit. ESD function according to BS EN 61340-4-3:2002.



CORDURA

Outsole: Midsole: Footbed: Function: Fit: Sizes: Safety standard:

Upper: CORDURA® ripstop and leather Oil and heat resistant anti slip Vibram® rubber High performance EVA with TPU shank Breathable EVA insole with poron pads BOA[®] Fit System Wide 36-48

EN ISO 20345:2011 S3, SRC, HRO Protection: Aluminum toe cap and soft nail protection

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PHOENIX GTX



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SOLID GEAR HYDRA GTX ART. SG80006





SOLID GEAR PHOENIX GTX ART. SG80007

SOLID GEAR HYDRA GTX / PHOENIX GTX

ART. SG80006 / ART. SG80007

Solid Gear Hydra GTX and Phoenix GTX are technical safety shoes that integrates modern design with best-in-class materials for water protection, durability and a sporty look. Waterproof and breathable GORE-TEX® lining keeps your feet dry and comfortable, while Vibram® outsole, top grain nubuck leather and CORDURA® ripstop fabric offer great protection and ruggedness. The unique BOA® Fit System, which distributes the pressure evenly across your feet, ensures a glove-like fit.



Upper: Membrane: Outsole: Footbed: Function: Fit: Sizes: Safety standard: Protection:

Top grain nubuck leather and CORDURA® ripstop
Waterproof and breathable GORE-TEX®
Oil and heat resistant anti slip Vibram® rubber
High performance EVA with TPU shank
Breathable EVA insole with poron pads
BOA® Fit System
Wide
36-48
EN ISO 20345:2011 S3, SRC, HRO, WR

Fiberglass toe cap and soft nail protection





SOLID GEAR ENFORCER GTX ART. SG80008





SOLID GEAR MARSHAL GTX ART. SG80009

SOLID GEAR ENFORCER GTX / MARSHAL GTX

ART. SG80008 / ART. SG80009

Solid Gear Enforcer GTX and Marshal GTX are technical safety shoes that integrates modern design with best-in-class materials for water protection, durability and a sporty look. Waterproof and breathable GORE-TEX® lining keeps your feet dry and comfortable, while Vibram® outsole, top grain nubuck leather and CORDURA® ripstop fabric offer great protection and ruggedness. The unique BOA® Fit System, which distributes the pressure evenly across your feet, ensures a glove-like fit.



Top grain nubuck leather and CORDURA® ripstop Upper: Waterproof and breathable GORE-TEX® Membrane: Outsole: Oil and heat resistant anti slip Vibram® rubber High performance EVA with TPU shank Midsole: Footbed: Breathable EVA insole with poron pads BOA® Fit System Function: Wide Fit: Sizes: 36-48 Safety standard: EN ISO 20345:2011 S3, SRC, HRO, WR Protection: Fiberglass toe cap and soft nail protection



SOLID GEAR POLAR GTX

Solid Gear Polar GTX is a one-of-a-kind safety boot that combines top grain nubuck leather with CORDURA® ripstop fabric and a waterproof and breathable GORE-TEX® membrane. In addition, this superior boot comes with synthetic wool winter lining, BOA® Fit System for a precice fit as well as an oil and slip resistant Vibram® outsole.



Upper: Membrane:	Top grain nubuck leather and CORDURA® ripstop Synthetic wool with waterproof and breathable GORE-TEX®
Outsole:	Oil and heat resistant anti-slip rubber outsole
Midsole:	High performance EVA with TPU shank
Footbed:	Breathable EVA insole with poron pads
Function:	BOA® Fit System
Fit:	Wide
Sizes:	36-48
fety standard:	EN ISO 20345:2011 S3, SRC, HRO, WR
Protection:	Fiberglass toe cap and soft nail protection







SOLID GEAR TIGRIS GTX AG LOW ART. SG81003





SOLID GEAR TIGRIS GTX AG MID ART. SG81002

SOLID GEAR TIGRIS GTX AG LOW / MID Art. SG81003 / Art. SG81002

Solid Gear Tigris GTX AG Low and Mid offers a unique combination of grip, low weight, excellent cushioning and breathability. These products integrate Arctic Grip Pro function from Vibram® with GORE-TEX® waterproof insulation. Highest level in all details ensures best in class performance.





Upper:	Top grain nubuck leather and CORDURA® textile
Membrane:	GORE-TEX®
Outsole:	Vibram [®] Arctic Grip Pro Rubber
Midsole 1:	EVA
Midsole 2:	ETPU Insert
Footbed:	PU foam
Function:	BOA® Fit System
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2011 S3, SRC, WR
Protection:	Fiberglass toe cap and soft nail protection

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SOLID GEAR TIGRIS GTX AG HIGH

Solid Gear Tigris GTX AG High offers a unique combination of grip, low weight, excellent cushioning and breathability. This product integrate Arctic Grip Pro Pro function from Vibram[®] with GORE-TEX[®] waterproof insulation. Highest level in all details ensures best in class performance.



CORDURA

Upper:	Top grain nubuck leather and CORDURA® textile
Membrane:	GORE-TEX®
Lining:	GORE-TEX [®] Partelana wool insulation
Outsole:	Vibram [®] Arctic Grip Pro Rubber
Midsole 1:	EVA
Midsole 2:	ETPU Insert
Footbed:	PU foam
Function:	BOA® Fit System
Fit:	Wide
Sizes:	36-48
ety standard:	EN ISO 20345:2011 S3, SRC, WR
Protection:	Fiberglass toe cap and soft nail protection

TIGRIS GTX AG HIGH

-X SOLD





SOLID GEAR ONYX LOW ART. SG81005





SOLID GEAR ONYX MID ART. SG81006

SOLID GEAR ONYX LOW / MID Art. SG81005 / Art. SG81006

Tough, strong and durable with an aggressive design. All these elements you can find in the new trekking family Solid Gear Onyx. Seamless upper with CORDURA® reinforcements and reflective panels for great durability and visability. Poured polyurethane midsole together with a rigid and strong rubber outsole for perfect grip on uneven surfaces. The BOA® Fit System provides a perfect fit and allows for a fast and effortless entry and exit.



Outsole: Rubber Midsole: Footbed: Function: Wide Fit: Sizes: 36-48 Safety standard: Protection:

Upper: CORDURA® canvas Poured PU Highly breathable PU BOA® Fit System EN ISO 20345:2011 S3, SRC, HRO Fiberglass toe cap and soft nail protection





SOLID GEAR SHALE LOW ART. SG81008





SOLID GEAR SHALE MID ART. SG81009

SOLID GEAR SHALE LOW / MID Art. SG81008 / Art. SG81009

Tough, strong and durable with a sporty design. All these elements you can find in the new trekking family Shale. Seamless upper with durable canvas and reflective panels for high visability and strong indentity. Poured polyurethane midsole together with a durable rubber outsole for great grip on uneven surfaces. Metal free.



Upper: Microfiber and Nylon Canvas Lining: Mesh Rubber Outsole: Midsole: Poured PU Footbed: Open cell PU foam Reflective panels on upper Function: Fit: Wide Sizes: 36-48 EN ISO 20345:2011 S3, SRC, HRO Safety standard: Protection: Fiberglass toe cap and soft nail protection





SOLID GEAR GRIFFIN ART. SG73001





SOLID GEAR FALCON ART. SG73002

SOLID GEAR GRIFFIN / FALCON

ART. SG73001 / ART. SG73002

Solid Gear Griffin and Falcon are high tech safety shoes that offers a unique combination of durability, lightweight and exceptional comfort. These supreme shoes comes with the new oil and slip resistant Vibram® TPU outsole, which offers outstanding grip on ice and snow even in very low temperatures. In addition, microfiber combines with CORDURA® ripstop fabric to ensure great water repellency and breathability.



Upper:	Microfiber with CORDURA [®] ripstop
Lining:	3D breathable lining
Outsole:	Oil and slip resistant non-marking TPU outsole
	from Vibram®
Footbed:	Breathable EVA insole with poron pads
Fit:	Wide
Sizes:	36-48
ety standard:	EN ISO 20345:2011 S3, SRC
Protection:	Fiberglass toe cap and soft nail protection



Safety



TOUGH

The Solid Gear Tough line is developed for optimal safety, comfort and stability. Tough safety shoes are thoroughly tested in real life to ensure high standards of safety and design. This helps us choose the right techniques, materials and construction to develop a one-of-a-kind safety shoe for all kinds of surfaces. The Solid Gear Tough leather styles are highly recommended for work with cement and concrete.

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SOLID GEAR DELTA GTX ART. SG75001

Delta GTX is a state-of-the-art safety highcut boot with all the new technologies in a very classic design. Full grain impregnated leather for best in class durability. Vibram[®] rubber outsole with new developed FLEX-SYSTEM technology ensures that the shoe will support your step from heel strike to toe off. High injected PU midsole for maximum comfort and rebound. GORE-TEX® membrane with winter lining in wool for waterproofness and top of the line breathability.



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CORDURA

Upper: Membrane: Lining: Outsole:	Premium full-grain leather and CORDURA® Waterproof and breathable GORE-TEX® Synthetic wool from GORE-TEX® Oil and slip resistant non-marking outsole from Vibram®
Footbed:	EVA insole with dual poron pads
Function: Fit:	Side zipper for easy in/out function Wide
Sizes:	36-48
ety standard: Protection:	EN ISO 20345:2011 S3, SRC, HRO, WR Fiberglass toe cap and soft nail protection







SOLID GEAR ALPHA GTX ART. SG75003





SOLID GEAR BRAVO GTX ART. SG75002

SOLID GEAR ALPHA GTX / BRAVO GTX ART. SG75003 / ART. SG75002

Solid Gear Alpha GTX and Bravo GTX are state-of-the-art safety shoes with all the new technologies in a very classic design. Full grain impregnated leather for best in class durability. Vibram® rubber outsole with new developed FLEX-SYSTEM technology ensures that the shoe will support your step from heel strike to toe off. High injected PU midsole for maximum comfort and rebound. GORE-TEX® membrane for waterproofness and top of the line breathability.



CORDURA

Membrane: Outsole: Fit: Wide

Upper: Premium full-grain leather and CORDURA® Waterproof and breathable GORE-TEX® Oil and slip resistant non-marking outsole from Vibram® Footbed: EVA insole with dual poron pads Sizes: 36-48 EN ISO 20345:2011 S3, SRC, HRO, WR

Safety standard: Protection: Fiberglass toe cap and soft nail protection



SPARTA





SOLID GEAR SPARTA

Solid Gear Sparta is a warm safety boot that provides a unique combination of durability, insulation, comfort and lightweight. This high tech boot comes with the new oil and slip resistant Vibram® TPU outsole, which offers outstanding grip on ice and snow even in very low temperatures. In addition, premium full grain impregnated leather ensures great water repellency and breathability. Sparta also comes with our unique THERMO lining, which combines wool and technical fibers in multi layers to keep you warm and dry.



Upper:	Premium full-grain leather
Lining:	THERMO lining
Outsole:	Oil and slip resistant non-marking TPU outsole
	from Vibram [®]
Footbed:	Breathable insole with poron pads
Function:	Side zipper for easy in/out function
Fit:	Wide
Sizes:	36-48
standard:	EN ISO 20345:2011 S3, SRC
Protection:	Fiberglass toe cap and soft nail protection

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SOLID GEAR ATLAS ART. SG74003





SOLID GEAR APOLLO ART. SG74002

SOLID GEAR ATLAS / APOLLO ART. SG74003 / ART. SG74002

Solid Gear Atlas and Apollo features the latest technology for safety shoes, providing a unique combination of durability, lightweight and exceptional comfort. These high tech shoes comes with the new oil and slip resistant Vibram® TPU outsole, which offers outstanding grip on ice and snow even in very low temperatures. In addition, premium full-grain impregnated leather ensures great water repellency and breathability.



Upper:	Premium full-grain leather
Lining:	3D breathable lining
Outsole:	Oil and slip resistant non-marking TPU outsole
	from Vibram [®]
Footbed:	Breathable insole with poron pads
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2011 S3, SRC
Protection:	Fiberglass toe cap and soft nail protection

OCCUPATIONAL

Solid Gear offers occupational shoes that are comfortable and lightweight with great design. They are also certified to keep your feet safe.





SOLID GEAR DYNAMO ART. SG10225

Solid Gear Dynamo is a unique combination of a shoe designed for trail as well as running. The complete ETPU midsole provides optimal comfort and rebound. The stability comes from the character of a trail shoe, with a special board construction for control of the flexing. The rubber outsole is developed to offer superior grip, and despite the lightweight of the outsole, it also contributes to the stability. The CORDURA® ripstop upper combined with the BOA® Fit System gives a great fit and feeling. Dynamo uses the specially developed high rebound OrthoLite® insole mainly made of recycled materials. Antistatic, oil resistance and anti-slip are all features of the rubber outsole that enables the Solid Gear Dynamo to be certified according to EN-20347:2012.

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CORDURA





SOLID GEAR WALKER 2.0 ART. SG10227

Solid Gear Walker 2.0 is an ergonomic allround shoe that is certified in the professional shoes category according to CE Standard EN 20347, which ensures an antistatic, oil resistant and non-slip outsole. Extremely light and breathable shoe with fantastic comfort. ESD function according toBS EN IEC 61340-4-3:2018.



Outsole: Rubber Midsole 1: FVA Midsole 2: EVA PU foam Footbed: Normal Fit: Sizes: 36-48 Safety standard: EN ISO 20347:2012 01, SRC

Upper: Textile

Upper:

Lining:

Outsole:

Midsole:

Footbed:

Function:

Safety standard:

Sizes:

CORDURA® ripstop

BOA® Fit System

Oil and slip resistant rubber

EN ISO 20347:2012 01, SRC, FO

PU foam with highly breathable recycled materials

Mesh

ETPU

Wide Fit:

35-48





SOLID GEAR ZEUS GTX ART. SG10224

Solid Gear Zeus GTX is an unique trail running shoe that doubles as a certified work shoe, Boasting CE EN 20347 for oil and slip resistance as well as being antistatic. Waterproof and breathable GORE-TEX® fabric keeps your feet dry and comfortable, while the lightweight running-specific Vibram® outsole offers a smooth and stable stride.



Seamless CORDURA® ripstop GORE-TEX® Membrane: Outsole: Oil and slip resistant Vibram® outsole Midsole: High performance EVA Footbed: Breathable EVA insole with poron pads Fit: Normal Sizes: 36-48 Safety standard: EN ISO 20347:2012 02, SRC, WR, FO

Upper:







Sole: EVA

Function: Adjustable velcro Sizes: 36-47

SOLID GEAR SLIDE MOON ART. SG10101

Soft and comfortable slide.





ACCESSORIES

Solid Gear offers a range of accessories developed to increase the full potential of our safety shoes and give you the best experience of our products. Find socks for both summer and winter, and our newest addition to the accessory assortment: the Solid Gear branded SmellWell Active.

SOLID GEAR COMPRESSION SOCK

ART. SG30001

Exceptional woven texture and thicker material at the toes, instep and heel provides shock absorption. A comfortable cuff keeps Solid Gear Compression Sock steadily in place just below the knee. Graduated compression and ventilation increases your performance. Tight fit around the ankle and calf. Flat unnoticeable seam in the toe to provide the highest comfort. Solid Gear Compression Sock improves blood circulation, shortens the time that your muscles need to recover from working or training sessions and provides comfortable support for long hikes.

MATERIAL:	SIZES:
93 % Nylon	35–38
7 % Elastane	39–42
	43–46
	47-49



SOLID GEAR HEAVY THERMO WINTER

ART. SG30002

Solid Gear Heavy Thermo Winter is a warm winter sock in Merino Wool. Merino Wool is a natural moisture carrier, which keeps you dry and comfortably warm in any weather. Solid Gear Heavy Thermo Winter is reinforced in the heel and toe to increase wear resistance. Merino Wool allows the sock to dry quickly, eliminates odor and itch.

MATERIAL:	SIZES:
54 % Merino Wool	35–38
44 % Polyamid nylon	39–42
2 % Elastane	43–46
	47-49



SOLID GEAR ACTIVE SOCK 3-PACK

ART. SG30004

Solid Gear Active sock 3-pack is a sock with extra cushioning in heel and toe. The sock is knitted in the highest quality and has an ergonomic fit with moisture and odor repelling material. Add to that, the sock is very soft and flexible, which helps prevent blisters, sores and calluses.

MATERIAL:	SIZES:
46 % Cotton	35–38
38 % Nylon	39–42
14 % Polypropylene	43–46
2 % Elastane	47–49



SOLID GEAR PERFORMANCE WINTER 2-PACK

ART, SG30005

Solid Gear Performance Winter 2-pack is a soft and warm sock for really cold winter days. It is made of Merino Wool and provided with a thicker bottom, which gives great insulation and comfort. The sock is also reinforced in the shaft for extra protection when wearing high winter boots.

MATERIAL:	SIZES:
33 % Merino Wool	35–38
33 % Acrylic	39–42
34 % Polyamide	43–46
	47-49



SOLID GEAR EXTREME PERFORMANCE WINTER

ART. SG30006

Solid Gear Extreme Performance Winter is according to us the ultimate winter sock. We have combined the best materials with the latest and most advanced technology in sock manufacturing. The heat-regulating and moisture wicking Merino Wool in combination with extra padding in the sole of the foot provides state-of-theart insulation and comfort. The best quality Merino Wool makes it perfect for those with frozen toes or cold days. The nice fit with the wide cuff keeps socks comfortably in place. Adapted from the right and left foot for a perfect fit.

N	IA	I	E	F	RI/	AL:	

39 % Nylon
29 % Polyester Thermocool
13 % Merino Wool
15 % Polypropylene
2 % Copper
2 % Elastane

SIZES:	
35–38 39–42 43–46 47–49	



SOLID GEAR ULTRA THIN WOOL SOCK

ART. SG30007

Solid Gear Ultra Thin Wool is a sock that is designed to provide maximum breathability. Supporting the Achilles tendon and ventilation zones on upper foot makes them really comfortable. The seamless toe reduces the risk of chafing and the thin cushion underneath provides comfortable cushioning.

MATERIAL:	SIZES:
51 % Nylon	35–38
47 % Merino Wool	39–42
2 % Elastane	43–46
	47–49



SOLID GEAR EXTREME PERFORMANCE SUMMER

ART. SG30008

Solid Gear Extreme Performance Summer is according to us the ultimate summer sock. We have combined the best materials with the latest and most advanced technology in sock manufacturing. Adapted from the right and left foot for a perfect fit. The sock has a seamless toe for optimal fit and breathable zones. This is a sock that needs to be experienced.

MATERIAL:	SIZES:
48 % Coolmax	35–38
38 % Nylon	39–42
10 % Nanoglide	43–46
2 % Copper	47–49
2 % Elastane	



SOLID GEAR PERFORMANCE SUMMER 2-PACK

Solid Gear Performance Summer 2-pack is a lightweight and flexible sock with a super slim design that provides unbeatable comfort. Channel knitting for maximum ventilation. The sock is made of microlon which is a material that repels moisture and odor. The material is also soft and smooth, which prevents blisters, sores and calluses.

MATERIAL:	
98 % Microlon 2 % Elastane	



SMELLWELL ACTIVE WFP

SIZES: 35-38 39-42 43-46 47-49

ART. SG20032

We are proud to present our last addition to our accessory assortment, the Solid Gear branded Smell Well product. SmellWell Freshener Inserts have a natural 3-in-1 solution that effectively absorbs moisture, removes odors, and leaves a long-lasting fresh scent. Just throw them in your shoes and experience a real difference! One box includes two freshener inserts.

FEATURES:

- · Absorbs odor and moisture and makes your stuff SmellWell
- · Developed, designed and tested in Sweden
- Contains a proprietary blend of Moso bamboo, charcoal and minerals that dehumidify and deodorize by trapping moisture, odor, pollutants and bacteria. Infused with a fresh scent
- · Climate neutral, REACH certified for safety and environment and 100% non-toxic
- · Last for up to 6 months





SAFETY SHOE REGULATION

Safety shoes must meet the requirements of the european directives regarding personal protective equipment. The following safety class labels are available on products manufactured under the above directives and according to the european standards CE EN ISO 20345:2011.

- S1: Toe cap 200 J / N 15000 Antistatic properties, shock absorption in heel, closed heel, oil resistant friction soles
- S1P: Toe cap 200 J / N 15000 Nail protection 1100 N, antistatic properties, shock absorption in heel, closed heel, oil resistant friction soles
- S2: Toe cap 200 J / N 15000 Antistatic properties, shock absorption in heel, closed heel, oil resistant friction soles, water resistant for a minimum of 60 minutes
- S2P: Toe cap 200 J / N 15000 Nail protection 1100 N, antistatic properties, shock absorption in heel, closed heel, oil resistant friction soles, water resistant for a minimum of 60 minutes
- S3: Toe cap 200 J / N 15000 Nail protection 1100 N, antistatic properties, shock absorption in heel, closed heel, oil resistant friction soles, patterned sole, water resistant for a minimum of 60 minutes
- S4: Material with natural and synthetic polymers / Toe cap 200 J / Antistatic properties, shock absorption in heel, closed heel, oil resistant friction sole
- S5: Material with natural and synthetic polymers/ Toe cap 200 J / N 15000, penetration protection 1100 N, antistatic properties, shock absorption in heel, closed heel, oil resistant friction soles, patterned sole
- SRA: Slip resistant on ceramic + sodium lauryl sulphate
- SRB: Slip resistant steel plates and glycerin
- SRC: (SRA + SRB): Resistant on ceramic + sodium lauryl sulphate, steel plates and glycerin
- HRO: Heat resistant outsole +300°c
- WRU: Uppers resistent to water < 60 minutes
- WR: Water proof

PROTECTION

FIBERGLASS TOE CAP

Our fiberglass toe cap is lighter and safer than traditional toe caps. In addition, it features a multilayer technology which creates a roomier toe box and a sporty appearance. Fiberglass is a non-conductive and metal free material. CE Fiberglass toe cap is certified to withstand the EU standard safety regulation.

COMPOSITE PLATE

Our new composite plates are made of technical fibers and are lighter and thinner but still stronger than their predecessors. The new design creates extra comfort and improved flexibility. Our composite plates are certified to withstand the EU standard safety regulation.

Nandide

NANO Carbon composite material is 40 % stronger than regular fiberglass. Thinner wall design provides more room for better comfort. Meet all international standards, including ASTM, CSA, EN 125685. It's the first pair of safety toe cap made of NANO carbon technology in the world. Bring your shoes excellent comfort, light weight, and strong protection, with the most innovative technology.



Contender Composit Inc is the leading supplier of composite toe caps. In close cooperation with them we have developed our fiberglass and NANO toe caps to be 100 % adjusted to our products.

TECHNOLOGIES



Vibram[®] is an extra durable and rugged rubber sole designed to provide extremely strong grip on uneven surfaces. It is also heat resistant and can withstand temperatures of up to 300°C.



 ${\sf CORDURA}^{\circledast}$ is a highly durable and hard-wearing fabric with an effective feature allowing feet to breathe.

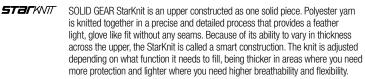


GORE-TEX[®] is a thin, perforated membrane. Its pores are 20 000 times smaller than water droplets, but are 700 times larger than water molecules. This means that water vapour can pass through the membrane, but it blocks drops of water. GORE-TEX[®] is 100 % waterproof and has a highly effective feature allowing feet to breathe.

The BOA® Fit System is quick, simple and durable. Its technology is so simple that practically anyone can use it. By distributing pressure evenly across the feet, the fit of your footwear can be adjusted to your preference. Simply press the wheel and turn it until you are satisfied.



FLEX-SYSTEM is designed to work with the biomechanical functions in our foot. The System is supporting our natural movement, providing stability and support and it distributes pressure to the ergonomic zones and help the foot flex efficiently.





ESD protection ensures that static electricity is discharged. The shoes have a resistance ranging between 0,1 MOhm and 100 MOhm according to ISO IEC 61340.



An Algix brand, launched the world's first algae-blended EVA to the footwear industry as a sustainable ingredient in flexible foams for high rebound applications such as shoes, sporting products, and accessories. The algaes absorbs pollution in the water, leaving a harvestable goo which, then is processed to be ready to mix with EVA.

Leather Working Group is an international, not-for-profit membership organisation and responsible for the world's largest leather sustainability program. LWG aims to improve the environmental impact of the leather industry by assessing and certifying leather manufacturers.

SYMBOLS







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